

GHR[®] 8110

GUR[®]

Melt processable HMW-PE powder grade

Product information

Resin Identification	(PE-HMW)	ISO 1043
Part Marking Code	>(PE-HMW)<	ISO 11469
Average molecular weight	800000 g/mol	Margolies' equation
Average particle size, d50	120 µm	laser scattering

Rheological properties

Melt mass-flow rate	1.3 g/10min	ISO 1133
Melt mass-flow rate, Temperature	190 °C	
Melt mass-flow rate, Load	21.6 kg	
Viscosity number	600 cm ³ /g	ISO 307, 1628
Intrinsic viscosity	600	ISO 307, 1628

Typical mechanical properties

Tensile modulus	1100 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	26 MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	9 %	ISO 527-1/-2
Tensile stress at 50% strain	18 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	35 MPa	ISO 527-1/-2
Nominal strain at break	650 %	ISO 527-1/-2
Elongational stress F, 150/10	0.01 MPa	ISO 21304-2
Charpy double notched impact strength, 23°C	25 kJ/m ²	ISO 21304-2
Poisson's ratio	0.45 ^[C]	
Shore D hardness, 15s	63	ISO 48-4 / ISO 868

[C]: Calculated

Tribological properties

Wear by sandslurry method (based on GUR 4120=100)	310
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Thermal properties

Temperature of deflection under load, 1.8 MPa	41 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306

Flammability

UL recognition	yes	UL 94
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Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E12 Ohm	IEC 62631-3-2

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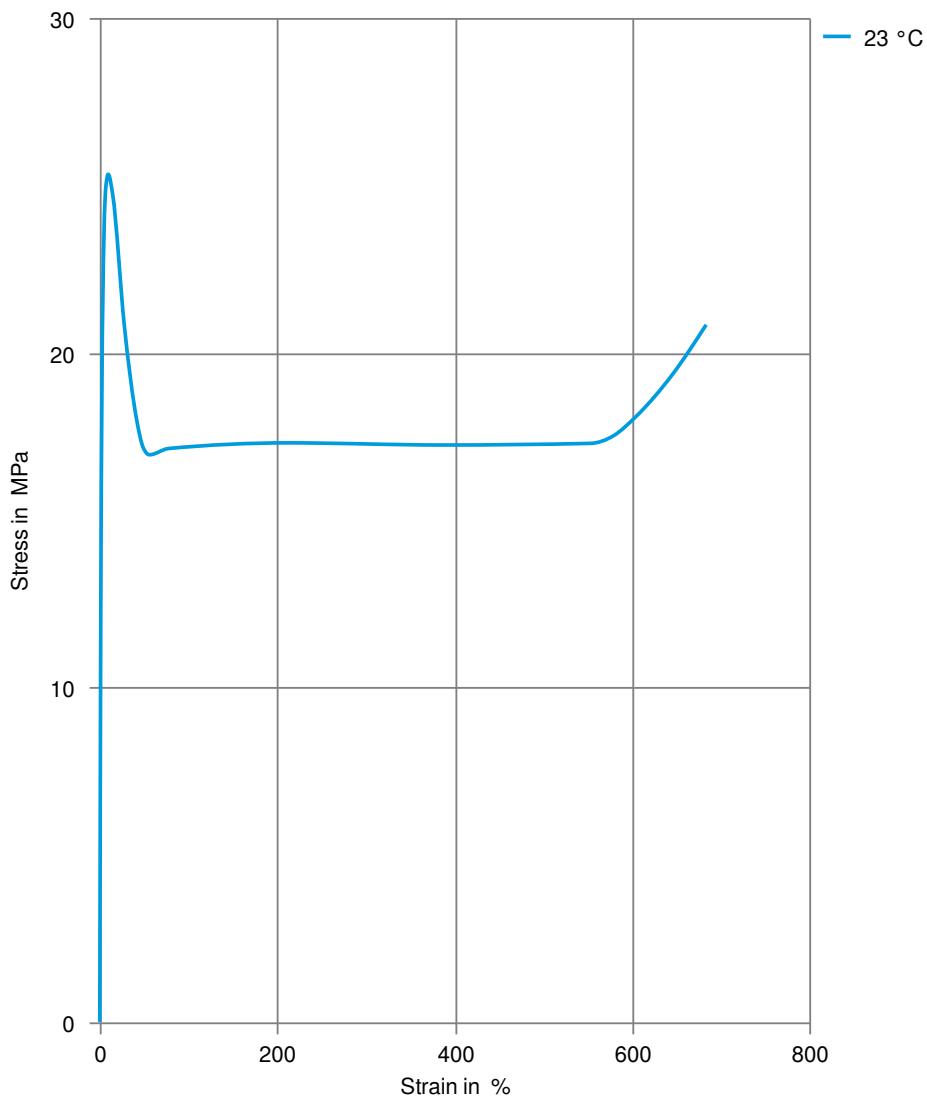
Physical/Other properties

Density	950 kg/m ³	ISO 1183
Bulk density	440 kg/m ³	ISO 60

Characteristics

Processing	Injection Moulding, Extrusion, Other Extrusion, Compression moulding, Porous Sintering
Delivery form	Powder
Special characteristics	High impact or impact modified, Hydrolysis resistant, Low wear / Low friction, Chemical resistant

Stress-strain



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Secant modulus-strain

